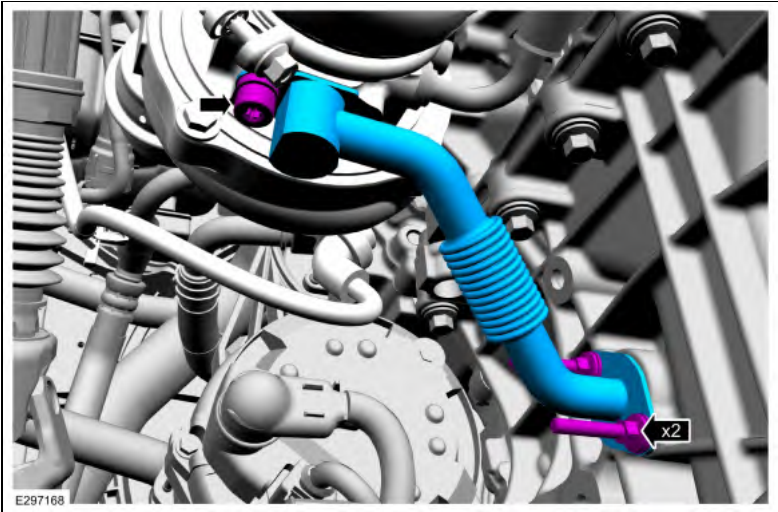


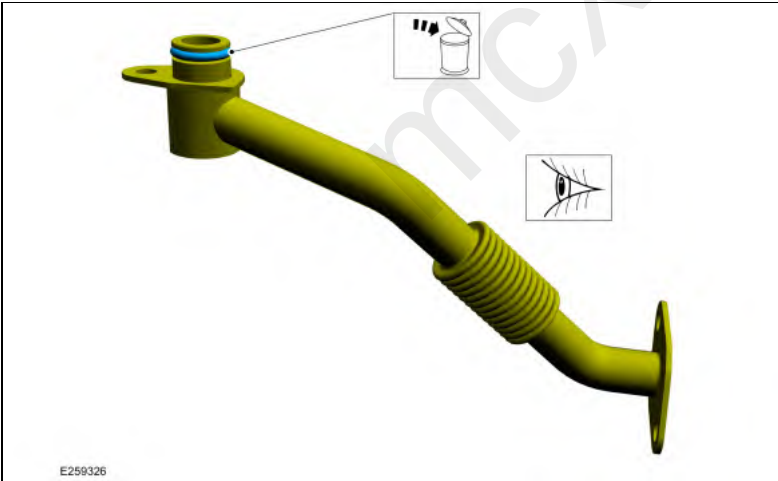


- 4.
- **NOTICE:** Use brake cleaner and a nylon brush to clean. Do not use a metal brush, damage to sealing area will result in leaks.

Inspect for blockage in the turbocharger tube. Check the tube, the sealing surfaces and the flange for flatness and damage. Ensure that the retaining bracket is not bent, check for square-ness of the retaining bracket to the O-ring area. Install new components if needed.

Material: Motorcraft® Metal Brake Parts Cleaner / PM-4-A, PM-4-B

1. Remove and discard the turbocharger oil return tube O-ring seal.



5. Remove and discard the turbocharger oil return tube tube-to-engine block gasket.